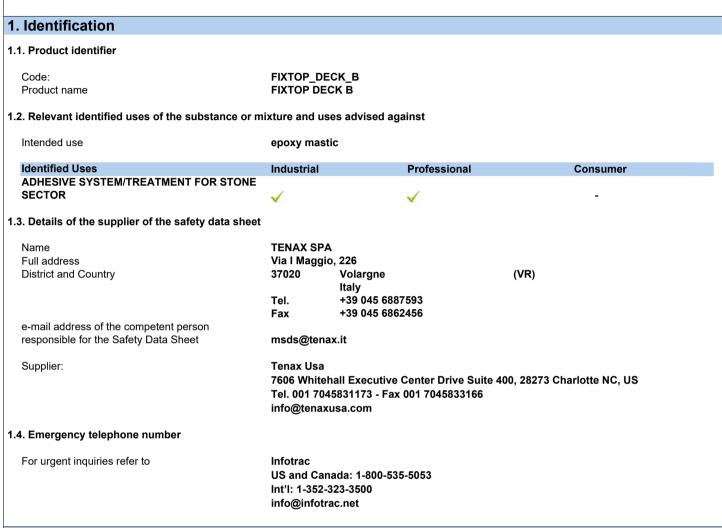


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Safety Data Sheet

According to U.S.A. Federal Hazcom 2012



2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in OSHA Hazard Communication Standard (HCS) (29 CFR 1910.1200). The product thus requires a safety datasheet.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Classification and Hazard Statement Skin corrosion, category 1 Serious eye damage, category 1 Skin sensitization, category 1A Hazard pictograms:



Danger

Hazard statements: H314 H317

Causes severe skin burns and eye damage. May cause an allergic skin reaction.

Causes severe skin burns and eye damage. Causes serious eye damage. May cause an allergic skin reaction.



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2. Hazards identification ... / >>

Precautionary statements:	
Prevention:	
P260	Do not breathe dust / fume / gas / mist / vapours / spray.
P280	Wear protective gloves/ protective clothing / eye protection / face protection.
P264	Wash the hands thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
Response:	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to
	do. Continue rinsing.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water / shower.
P310	Immediately call a POISON CENTER / doctor if you feel unwell.
P304+P340	IF INHALED: remove person to fresh air and keep comfortable for breathing.
P302+P352	IF ON SKIN: wash with plenty of water /
P363	Wash contaminated clothing before reuse.
Storage:	
P405	Store locked up.
Disposal:	
P501	Dispose of contents / container according to applicable law.
2.2. Other hazards	
Information not available	
3. Composition/infor	rmation on ingredients
3.2. Mixtures	
Contains:	

Identification x = Conc. % **Classification:** 3-AMINOMETHYL 3.5.5-TRIMETHYLCYCLOHEXYLAMINE INDEX 612-067-00-9 $13.5 \le x < 14.5$ Acute toxicity, category 4 H302, Skin corrosion, category 1B H314, Serious eye damage, category 1 H318, Skin sensitization, category 1A H317, Hazardous to the aquatic environment, chronic toxicity, category 3 H412 EC 220-666-8 CAS 2855-13-2 REACH Reg. 01-2119514687-32 BENZYL ALCOHOL INDEX 603-057-00-5 $6 \le x \le 7$ Acute toxicity, category 4 H302, Acute toxicity, category 4 H332 FC 202-859-9 100-51-6 CAS REACH Reg. 01-2119492630-38 N-(3-(TRIMETHOXYSILYL)PROPYL)ETHYLENEDIAMINE $0.7 \le x < 1$ Serious eye damage, category 1 H318, Specific target organ toxicity - single exposure, category 3 H335, Skin sensitization, category 1 H317 EC 217-164-6 CAS 1760-24-3 REACH Reg. 01-2119970215-39 * There is a batch to batch variation.

The full wording of hazard (H) phrases is given in section 16 of the sheet.

4. First-aid measures

4.1. Description of first aid measures

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.

INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.



4. First-aid measures ... / >>

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

5. Fire-fighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray. UNSUITABLE EXTINGUISHING EQUIPMENT None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE Do not breathe combustion products.

Combustion products: COx and calcium fumes.

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations. SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

7. Handling and storage

7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7. Handling and storage ... / >>

7.3. Specific end use(s)

Information not available

8. Exposure controls/personal protection

8.1. Control parameters

Information not available

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration. Personal protective equipment must comply with current regulations. HAND PROTECTION

Protect hands with category III work gloves.

The following should be considered when choosing work glove material (OSHA 29 CFR 1910.138): compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category I professional long-sleeved overalls and safety footwear. Wash body with soap and water after removing protective clothing. EYE PROTECTION

Wear airtight protective goggles (OSHA 29 CFR 1910.133).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, wear a mask with a NIOSH certified filter, whose class must be chosen according to the limit of use concentration (NIOSH 42 CFR 84, OSHA 29 CFR 1910.134). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus or external air-intake breathing apparatus. For a correct choice of respiratory protection device, see standard NIOSH 42 CFR 84, OSHA 29 CFR 1910.134.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

HAND PROTECTION: Protect hands with work gloves for protection from chemical agents in nitrile or fluoroelastomer (EN 374-1: 2016) at least type B or higher based on the risk assessment carried out by the company. Breakthrough time> 480 minutes. Material thickness:

NITRILE short contact> 0.38 mm prolonged contact> 0.55 mm FLUOROELASTOMER short contact> 0.50 mm prolonged contact> 1.50 mm

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	V	alue	Info	ormation
Appearance	p	aste		
Colour	n	eutral		
Odour	C	naracteristic		
Odour threshold	n	ot available		
pH	8	-10		
Melting point / freezing point	n	ot available		
Initial boiling point	n	ot available		
Boiling range	n	ot available		
Flash point	> 9	3 °C	(199,4 °F)	
Evaporation rate	n	ot available		
Flammability	n	ot available		
Lower inflammability limit	n	ot available		
Upper inflammability limit	n	ot available		
Lower explosive limit	n	ot available		
Upper explosive limit	n	ot available		

@EPY 11.5.1 - SDS 1004.14



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9. Physical and chemical properties ... / >>

Vapour pressure	not available
Vapour density Relative density	not available 1.37 g/cm3
Solubility Partition coefficient: n-octanol/water	partially soluble in water not available
Auto-ignition temperature	not available
Decomposition temperature Viscosity	not available not available
Explosive properties	not available
Oxidising properties 9.2. Other information	not available
VOC :	6,00 % - 82,20 g/litre

10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

BENZYL ALCOHOL

Decomposes at temperatures above 870°C/1598°F.Possibility of explosion.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

BENZYL ALCOHOL

May react dangerously with: hydrobromic acid, iron, oxidising agents, sulphuric acid. Risk of explosion on contact with: phosphorus trichloride.

3-AMINOMETHYL 3,5,5-TRIMETHYLCYCLOHEXYLAMINE

May react dangerously with: strong oxidising agents,concentrated inorganic acids.

10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

BENZYL ALCOHOL

Avoid exposure to: air,sources of heat,naked flames. 3-AMINOMETHYL 3,5,5-TRIMETHYLCYCLOHEXYLAMINE

Avoid contact with: strong acids,strong oxidants.

10.5. Incompatible materials

BENZYL ALCOHOL

Incompatible with: sulphuric acid, oxidising substances, aluminium.

10.6. Hazardous decomposition products

Information not available

11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.

It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

ΕN

Tenax

TENAX SPA FIXTOP DECK B

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11. Toxicological information ... / >>

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

BENZYL ALCOHOL LD50 (Oral): LD50 (Dermal): LC50 (Inhalation vapours):

1230 mg/kg Rat 2000 mg/kg Rabbit > 4.1 mg/l/4h Rat

 3-AMINOMETHYL 3,5,5-TRIMETHYLCYCLOHEXYLAMINE

 LD50 (Oral):
 1030 n

 LD50 (Dermal):
 > 2000

 LC50 (Inhalation mists/powders):
 > 5.01

1030 mg/kg Ratto > 2000 mg/kg Ratto > 5.01 mg/l/4h Ratto

N-(3-(TRIMETHOXYSILYL)PROPYL)ETHYLENEDIAMINELD50 (Oral):2295LD50 (Dermal):> 200LC50 (Inhalation mists/powders):1.49 m

2295 mg/kg Ratto > 2000 mg/kg Coniglio 1.49 mg/l/4h Ratto

SKIN CORROSION / IRRITATION

Corrosive for the skin

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye damage

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity



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12. Ecological information ... / >>

BENZYL ALCOHOL	
LC50 - for Fish	460 mg/l/96h Pimephales promelas
EC50 - for Crustacea	230 mg/l/48h Daphnia magna
EC50 - for Algae / Aquatic Plants	770 mg/l/72h Pseudokirchneriella subcapitata
Chronic NOEC for Crustacea	51 mg/l Daphnia magna
3-AMINOMETHYL 3,5,5-TRIMETHYLCYCLOHEXYLAN	line
LC50 - for Fish	110 mg/l/96h Leuciscus idus
EC50 - for Crustacea	23 mg/l/48h Daphnia magna
EC50 - for Algae / Aquatic Plants	> 50 mg/l/72h Scenedesmus subspicatus
EC10 for Algae / Aquatic Plants	11.2 mg/l/72h Scenedesmus subspicatus
Chronic NOEC for Crustacea	3 mg/l 21 d
12.2. Persistence and degradability	
BENZYL ALCOHOL Rapidly degradable	
3-AMINOMETHYL 3,5,5-TRIMETHYLCYCLOHEXYLAN	IINE
Solubility in water NOT rapidly degradable	1000 - 10000 mg/l
12.3. Bioaccumulative potential	
BENZYL ALCOHOL	
Partition coefficient: n-octanol/water	1.1
12.4. Mobility in soil	
Information not available	
12.5. Results of PBT and vPvB assessment	
On the basis of available data, the product does not con	tain any PRT or vPvR in percentage > than 0.1%
12.6. Other adverse effects	
Information not available	
13. Disposal considerations	
CONTAMINATED PACKAGING	considered special non-hazardous waste. te management firm, in compliance with national and local regulations. d of in compliance with national waste management regulations.
14. Transport information	
14.1. UN number	
ADR / RID, IMDG, IATA: 2289	



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14. Transport information ... / >>

14.2. UN proper shipping name

ISOPHORONEDIAMINE SOLUTION
ISOPHORONEDIAMINE SOLUTION
ISOPHORONEDIAMINE SOLUTION

14.3. Transport hazard class(es)

ADR / RID:	Class: 8	Label: 8
IMDG:	Class: 8	Label: 8
IATA:	Class: 8	Label: 8



14.4. Packing group

ADR / RID, IMDG, IATA:

14.5. Environmental hazards

ADR / RID:	NO
IMDG:	NO
IATA:	NO

14.6. Special precautions for user

ADR / RID:	HIN - Kemler: 80 Special provision: -	Limited Quantities: 5 L	Tunnel restriction code: (E)
IMDG:	EMS: F-A, S-B	Limited Quantities: 5 L	
IATA:	Cargo:	Maximum quantity: 60 L	Packaging instructions: 856
	Passengers:	Maximum quantity: 5 L	Packaging instructions: 852
	Special provision:	A803	0.0

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Ш

Information not relevant

15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

U.S. Federal Regulations

TSCA:

All components of this product are listed on US Toxic Substances Control Act (TSCA) Inventory or are exempt from the listing / notification requirements.

Clean Air Act Section 112(b): 25322-68-3 POLYETHYLENGLYCOL (Glycol ethers)

Clean Air Act Section 602 Class I Substances: No component(s) listed.

Clean Air Act Section 602 Class II Substances: No component(s) listed.

Clean Water Act – Priority Pollutants: No component(s) listed.



ΕN

15. Regulatory information ... / >>

Clean Water Act – Toxic Pollutants: No component(s) listed.

DEA List I Chemicals (Precursor Chemicals): No component(s) listed.

DEA List II Chemicals (Essential Chemicals): No component(s) listed.

EPA List of Lists: 313 Category Code: 25322-68-3 POLYETHYLENGLYCOL (Glycol ethers)

EPCRA 302 EHS TPQ: No component(s) listed.

EPCRA 304 EHS RQ: No component(s) listed.

CERCLA RQ: No component(s) listed.

EPCRA 313 TRI: 25322-68-3 POLYETHYLENGLYCOL (Glycol ethers)

RCRA Code: No component(s) listed.

CAA 112 (r) RMP TQ: No component(s) listed.

State Regulations

Massachussetts: 100-51-6

6 BENZYL ALCOHOL

Minnesota:

 25322-68-3
 POLYETHYLENGLYCOL (Glycol ethers)

 100-51-6
 BENZYL ALCOHOL

New Jersey:

25322-68-3POLYETHYLENGLYCOL (Glycol ethers)25322-68-3POLYETHYLENGLYCOL (Glycol ethers)2855-13-23-AMINOMETHYL 3,5,5-TRIMETHYLCYCLOHEXYLAMINE

New York: No component(s) listed.

Pennsylvania: 100-51-6

BENZYL ALCOHOL

California: No component(s) listed.

Proposition 65:

This product does not contain any substances know to the State of California to cause cancer, reproductive harm or birth defects.

International Regulations

Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012: None

Substances subject to the Rotterdam Convention:

Substances subject to the Stockholm Convention:

None



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16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

H302	Harmful if swallowed.
H332	Harmful if inhaled.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H317	May cause an allergic skin reaction

H412 Harmful to aquatic life with long lasting effects.

LEGEND:

- 313 CATEGORY CODE: Emergency Planning and Community Right-to Know Act Section 313 Category Code
- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAA 112 ® RMP TQ: Risk Management Plan Threshold Quantity (Clean Air Act Section 112®)
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CERCLA RQ: Reportable Quantity (Comprehensive Environment Response, Compensation, and Liability Act)
- CLP: Regulation (EC) 1272/2008
- DEA: Drug Enforcement Administration
- EmS: Emergency Schedule
- EPA: US Environmental Protection Agency
- EPCRA: Emergency Planning and Community Right-to Know Act
- EPCRA 302 EHS TPQ: Extremely Hazardous Substance Threshold Planning Quantity (Section 302 Category Code)
- EPCRA 304 EHS RQ: Extremely Hazardous Substance Reportable Quantity (Section 304 Category Code)
- EPCRA 313 TRI: Toxics Release Inventory (Section 313 Category Code)
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PEL: Predicted exposure level
- RCRA Code: Resource Conservation and Recovery Act Code
- REACH: Regulation (EC) 1907/2006
- REL: Recommended exposure limit
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TSCA: Toxic Substances Control Act
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- WHMIS: Workplace Hazardous Materials Information System.

GENERAL BIBLIOGRAPHY:

- GHS rev. 3
- The Merck Index. 10th Edition
- Handling Chemical Safety
- Niosh Registry of Toxic Effects of Chemical Substances
- INRS Fiche Toxicologique (toxicological sheet)
- Patty Industrial Hygiene and Toxicology
- N.I. Sax Dangerous properties of Industrial Materials-7, 1989 Edition
- ECHA website
- Database of SDS models for chemicals Ministry of Health and ISS (Istituto Superiore di Sanità) Italy
- 6 NYCRR part 597
- Cal/OSHA website
- California Safe Drinking Water and Toxic Enforcement Act
- EPA website
- Hazard Comunication Standard (HCS 2012)
- IARC website
- List Of Lists EPA: Consolidated List of Chemicals Subject to EPCRA, CERCLA and Section 112® of the Clean Air Act
- Massachussetts 105 CMR Department of public health 670.000: "Right to Know"



16. Other information ... / >>

- Minensota Chapter 5206 Departemnt Of Labor and Industry Hazardous Substances, Employee "Right to Know".

- New Jersey Worker and Community Right to know Act N.J.S.A.
- NTP. 2011. Report on Carcinogens, 12th Edition.
- OSHA website

- Pennsylvania, Hazardous Substance List, Chapter 323

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses. Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION

Product classification derives from criteria established by the OSHA Hazard Communication Standard (HCS) (29 CFR 1910.1200), unless determined otherwise in Section 11 and 12. The data for evaluation of chemical-physical properties are reported in section 9.

Changes to previous review: The following sections were modified: 01 / 02 / 03 / 05 / 08 / 09 / 11 / 12 / 15 / 16.