



Tenax Spa

STRONGBOND PARTE B

Revision nr.1
Dated 10/15/2015
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Safety data sheet according to U.S.A. Federal Hazcom 2012

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name **STRONGBOND PARTE B**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use **EPOXY GLUE PART B**

1.3. Details of the supplier of the safety data sheet

Name **Tenax Spa**
Full address **Via I Maggio, 226**
District and Country **37020 Volargne (VR)**
Italy
Tel. **+39 045 6887593**
Fax **+39 045 6862456**

e-mail address of the competent person responsible for the Safety Data Sheet **msds@tenax.it**

Product distribution by **TENAX USA – 7606 Whitehall Executive Center Drive - Unit 400 - Charlotte NC 28273 Tel. +1 704-583-1173 - Tel: (800) 341 0432 - Fax +1 704-583-3166 - info@tenaxusa.com**

1.4. Emergency telephone number

For urgent inquiries refer to **1-800-5355053 (1-352-323-3500 international)**

SECTION 2. Hazards identification.

2.1. Classification of the substance or mixture.

The product is classified as hazardous pursuant to the provisions set forth in OSHA Hazard Communication Standard (HCS) (29 CFR 1910.1200). The product thus requires a safety datasheet.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Classification and Hazard Statement.

Acute toxicity, category 4
Specific target organ toxicity - single exposure, category 3
Skin sensitization, category 1

Harmful if inhaled.
May cause respiratory irritation.
May cause an allergic skin reaction.

Hazard pictograms:



Signal words: **Warning**

Hazard statements:

H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H317 May cause an allergic skin reaction.

Precautionary statements:

Prevention:

P261 Avoid breathing dust / fume / gas / mist / vapours / spray.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.
P284 [In case of inadequate ventilation] wear respiratory protection.

Response:

P302+P352 IF ON SKIN: wash with plenty of water / . . .
P304+P340 IF INHALED: remove person to fresh air and keep comfortable for breathing.
P311 Call a POISON CENTER / doctor / . . .



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SECTION 2. Hazards identification. ... / >>

P363 Wash contaminated clothing before reuse.

Storage:
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:
P501 Dispose of contents / container according to applicable law.

2.2. Other hazards.

Additional hazards.
Contains isocyanates. May produce an allergic reaction.

SECTION 3. Composition/information on ingredients.

3.1. Substances.

Contains:

Identification.	Conc. %.	Classification:
ALIPHATIC POLYISOCYANATE		
CAS. 28182-81-2	50 - 100	Acute toxicity, category 4 H332, Respiratory sensitization, category 1 H334, Skin sensitization, category 1 H317
HEXAMETHYLENE-DI-ISOCYANATE		
CAS. 822-06-0	0.25 - 0.3	Acute toxicity, category 1 H330, Acute toxicity, category 4 H302, Skin corrosion, category 1C H314, Specific target organ toxicity - single exposure, category 3 H335, Respiratory sensitization, category 1 H334, Skin sensitization, category 1 H317

Note: Upper limit is not included into the range.
The full wording of hazard (H) phrases is given in section 16 of the sheet.

3.2. Mixtures.

Information not relevant.

SECTION 4. First aid measures.

4.1. Description of first aid measures.

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.

INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed.

For symptoms and effects caused by the contained substances, see chap. 11.

4.3. Indication of any immediate medical attention and special treatment needed.

Information not available.

SECTION 5. Firefighting measures.

5.1. Extinguishing media.

SUITABLE EXTINGUISHING EQUIPMENT
The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT
None in particular.

5.2. Special hazards arising from the substance or mixture.

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE
Do not breathe combustion products.

5.3. Advice for firefighters.

GENERAL INFORMATION
Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS
Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).



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SECTION 6. Accidental release measures.

6.1. Personal precautions, protective equipment and emergency procedures.

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions.

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up.

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10.

Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Check incompatibility for container material in section 7. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections.

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage.

7.1. Precautions for safe handling.

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities.

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s).

Information not available.

SECTION 8. Exposure controls/personal protection.

8.1. Control parameters.

Regulatory References:

USA	NIOSH-REL	NIOSH publication No. 2005-149, 3th printing, 2007.
USA	CAL/OSHA-PEL	California Division of Occupational Safety and Health (Cal-OSHA) Permissible Exposure Limits (PELs).
	TLV-ACGIH	ACGIH 2014

HEXAMETHYLENE-DIISOCYANATE

Threshold Limit Value.

Type	Country	TWA/8h		STEL/15min	
		mg/m ³	ppm	mg/m ³	ppm
TLV-ACGIH	-	0.034	0.005		
CAL/OSHA	USA	0.034	0.005		
NIOSH	USA	0.035	0.005	0.14 (C)	0.02 (C)

TLV of solvent mixture: 0.03 mg/m³.

8.2. Exposure controls.

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration. Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).



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SECTION 8. Exposure controls/personal protection. ... / >>

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability. The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS.

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties.

9.1. Information on basic physical and chemical properties.

Appearance	viscous liquid
Colour	colourless
Odour	typical
Odour threshold.	Not available.
pH.	Not available.
Melting point / freezing point.	Not available.
Initial boiling point.	Not available.
Boiling range.	Not available.
Flash point.	158 °C. (316,4 °F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Lower inflammability limit.	Not available.
Upper inflammability limit.	Not available.
Lower explosive limit.	Not available.
Upper explosive limit.	Not available.
Vapour pressure.	Not available.
Vapour density	Not available.
Relative density.	1.16 Kg/l
Solubility	insoluble in water
Partition coefficient: n-octanol/water	Not available.
Auto-ignition temperature.	445 °C.
Decomposition temperature.	Not available.
Viscosity	Not available.
Explosive properties	Not available.
Oxidising properties	Not available.

9.2. Other information.

Information not available.

SECTION 10. Stability and reactivity.

10.1. Reactivity.

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability.

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions.

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid.

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials.

Information not available.

10.6. Hazardous decomposition products.

Information not available.



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SECTION 11. Toxicological information.

11.1. Information on toxicological effects.

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.

It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

Acute effects: inhalation of this product is harmful. Exposure symptoms may include: stinging and irritated eyes, mouth, nose, throat; cough, respiratory disorders, dizziness, headache, nausea and sickness. In the most serious cases, inhalation of this product may cause larynx and bronchial tube edema and irritation, chemical pneumonia and pulmonary edema.

Acute effects: inhalation of this product may irritate the lower and upper respiratory tract and cause cough and respiratory disorders; at higher concentrations it can also cause pulmonary edema. Ingestion may cause health problems, including stomach pain and sting, nausea and sickness.

Upon contact with skin, this product causes sensitization (dermatitis). Dermatitis derives from skin irritation on the areas which repeatedly come into contact with the sensitizing agent. Cutaneous lesions may include: erythemas, edemas, papules, vesicles, pustules, scurvies, ulcerations and exudative phenomena, whose intensity varies according to illness seriousness and affected areas. Erythemas, edemas and exudative phenomena prevail during the acute phase. Scurfy skin, dryness, ulcerations and skin thickening prevail during the chronic phase.

This product contains isocyanates. Producer's specifications are as follows: Ready-to-use products containing isocyanates may irritate mucosas, particularly those of the respiratory system, and may give rise to hypersensitivity reactions. Vapour or aerosol inhalation may lead to sensitization. Please take all the measures used for all solvent-containing products while manipulating isocyanate-containing products. Avoid vapour and aerosol inhalation. People with allergic or asthmatic precedents or subject to respiratory disorders should not handle products containing isocyanates.

HEXAMETHYLENE-DI-ISOCYANATE
LC50 (Inhalation). 0.124 mg/l/4h Rat

SECTION 12. Ecological information.

12.1. Toxicity.

Information not available.

12.2. Persistence and degradability.

ALIPHATIC POLYISOCYANATE
Solubility in water. mg/l 0.1 - 100
Biodegradability: Information not available.

HEXAMETHYLENE-DI-ISOCYANATE
NOT rapidly biodegradable.

12.3. Bioaccumulative potential.

ALIPHATIC POLYISOCYANATE
Partition coefficient: n-octanol/water. 5.54
BCF. 367.7

HEXAMETHYLENE-DI-ISOCYANATE
Partition coefficient: n-octanol/water. 3.2
BCF. 3.2

12.4. Mobility in soil.

ALIPHATIC POLYISOCYANATE
Partition coefficient: soil/water. 7.3

12.5. Results of PBT and vPvB assessment.

Information not available.

12.6. Other adverse effects.

Information not available.



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SECTION 13. Disposal considerations.

13.1. Waste treatment methods.

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information.

14.1. UN number.

Not applicable.

14.2. UN proper shipping name.

Not applicable.

14.3. Transport hazard class(es).

Not applicable.

14.4. Packing group.

Not applicable.

14.5. Environmental hazards.

Not applicable.

14.6. Special precautions for user.

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code.

Information not relevant.

SECTION 15. Regulatory information.

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture.

U.S. Federal Regulations:

TSCA:

All components are listed on TSCA Inventory.

Clean Air Act Section 112(b):

822-06-0 HEXAMETHYLENE-DI-ISOCYANATE (Diisocyanate)

Clean Air Act Section 602 Class I Substances:

No component(s) listed.

Clean Air Act Section 602 Class II Substances:

No component(s) listed.

Clean Water Act – Priority Pollutants:

No component(s) listed.

Clean Water Act – Toxic Pollutants:

No component(s) listed.

DEA List I Chemicals (Precursor Chemicals):

No component(s) listed.



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DEA List II Chemicals (Essential Chemicals):

No component(s) listed.

EPA List of Lists:

313 Category Code:

28182-81-2 ALIPHATIC POLYISOCYANATE (Diisocyanate)
822-06-0 HEXAMETHYLENE-DI-ISOCYANATE (Diisocyanate)

EPCRA 302 EHS TPQ:

No component(s) listed.

EPCRA 304 EHS RQ:

No component(s) listed.

CERCLA RQ:

822-06-0 HEXAMETHYLENE-DI-ISOCYANATE (Diisocyanate)

EPCRA 313 TRI:

28182-81-2 ALIPHATIC POLYISOCYANATE (Diisocyanate)
822-06-0 HEXAMETHYLENE-DI-ISOCYANATE (Diisocyanate)

RCRA Code:

No component(s) listed.

CAA 112 (r) RMP TQ:

No component(s) listed.

State Regulations:

Massachusetts:

822-06-0 HEXAMETHYLENE-DI-ISOCYANATE (Diisocyanate)

Minnesota:

28182-81-2 ALIPHATIC POLYISOCYANATE (Diisocyanate)
822-06-0 HEXAMETHYLENE-DI-ISOCYANATE (Diisocyanate)

New Jersey:

28182-81-2 ALIPHATIC POLYISOCYANATE (Diisocyanate)
822-06-0 HEXAMETHYLENE-DI-ISOCYANATE (Diisocyanate)

New York:

822-06-0 HEXAMETHYLENE-DI-ISOCYANATE (Diisocyanate)

Pennsylvania:

No component(s) listed.

California:

822-06-0 HEXAMETHYLENE-DI-ISOCYANATE (Diisocyanate)

Proposition 65:

This product does not contain any substances know to the State of California to cause cancer, reproductive harm or birth defects.

International Regulations:

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None.

Substances subject to the Rotterdam Convention:

None.

Substances subject to the Stockholm Convention:

None.

Canadian WHMIS:

Information not available.

SECTION 16. Other information.

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Acute Tox. 1 Acute toxicity, category 1
Acute Tox. 3 Acute toxicity, category 3



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SECTION 16. Other information. ... / >>

Acute Tox. 4	Acute toxicity, category 4
Skin Corr. 1C	Skin corrosion, category 1C
Eye Dam. 1	Serious eye damage, category 1
Eye Irrit. 2	Eye irritation, category 2
Skin Irrit. 2	Skin irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3
Resp. Sens. 1	Respiratory sensitization, category 1
Skin Sens. 1	Skin sensitization, category 1
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.

LEGEND:

- 313 CATEGORY CODE: Emergency Planning and Community Right-to Know Act Section 313 Category Code
- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAA 112 ® RMP TQ: Risk Management Plan Threshold Quantity (Clean Air Act Section 112®)
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CERCLA RQ: Reportable Quantity (Comprehensive Environment Response, Compensation, and Liability Act)
- CLP: EC Regulation 1272/2008
- DEA: Drug Enforcement Administration
- EmS: Emergency Schedule
- EPA: US Environmental Protection Agency
- EPCRA: Emergency Planning and Community Right-to Know Act
- EPCRA 302 EHS TPQ: Extremely Hazardous Substance Threshold Planning Quantity (Section 302 Category Code)
- EPCRA 304 EHS RQ: Extremely Hazardous Substance Reportable Quantity (Section 304 Category Code)
- EPCRA 313 TRI: Toxics Release Inventory (Section 313 Category Code)
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PEL: Predicted exposure level
- RCRA Code: Resource Conservation and Recovery Act Code
- REL: Recommended exposure limit
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TSCA: Toxic Substances Control Act
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- WHMIS: Workplace Hazardous Materials Information System.

GENERAL BIBLIOGRAPHY:

- GHS rev. 3
- The Merck Index. 10th Edition
- Handling Chemical Safety
- Niosh - Registry of Toxic Effects of Chemical Substances
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- ECHA website

- 6 NYCRR part 597
- Cal/OSHA website
- California Safe Drinking Water and Toxic Enforcement Act



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SECTION 16. Other information. ... / >>

- EPA website
- Hazard Communication Standard (HCS 2012)
- IARC website
- List Of Lists EPA: Consolidated List of Chemicals Subject to EPCRA, CERCLA and Section 112® of the Clean Air Act
- Massachusetts 105 CMR Department of public health 670.000: "Right to Know"
- Minnesota Chapter 5206 Department Of Labor and Industry Hazardous Substances, Employee "Right to Know".
- New Jersey Worker and Community Right to know Act N.J.S.A.
- NTP. 2011. Report on Carcinogens, 12th Edition.
- OSHA website
- Pennsylvania, Hazardous Substance List, Chapter 323

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.